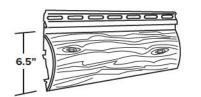


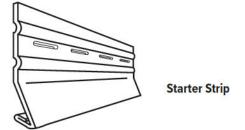


6.5 Cabin Board by Style Crest®, Inc. Supplement to Standard Vinyl Siding Installation Manual

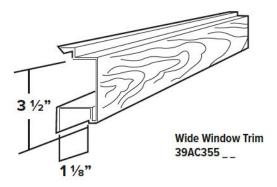
1) Follow instructions for conventional vinyl siding. (See VSI Siding Installation instructions)



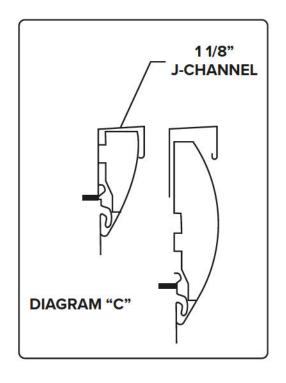
Cabin Board Panel

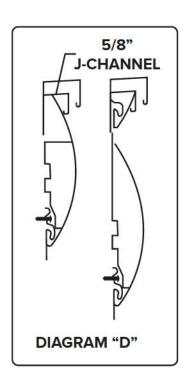


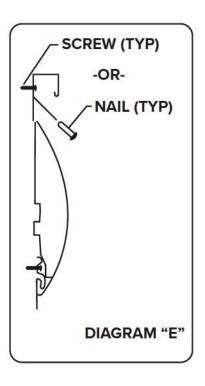
- 2) Use recommended *Starter Strip #39001* or modify any existing Starter Strip, so it fits properly in bottom lock.
- 3) Use 1-1/8" J-Channel for the entire house on all vertical (including Inside Corners) and horizontal trimming (or wide window trim #39AC355_ _).
- When horizontal panel cuts are in the middle of the panel: See Diagram "C".



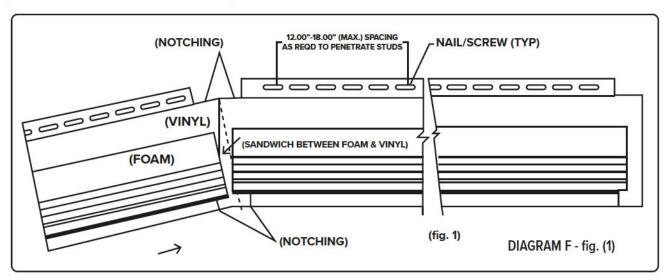
- Use 5/8" J-Channel (screw or nail inside 1-1/8" J-Channel) where desired to minimize gapping (when panels are cut at the top or bottom). See Diagram "D").
- Face screwing or nailing is acceptable in lieu of Finish trim. See Diagram "E".



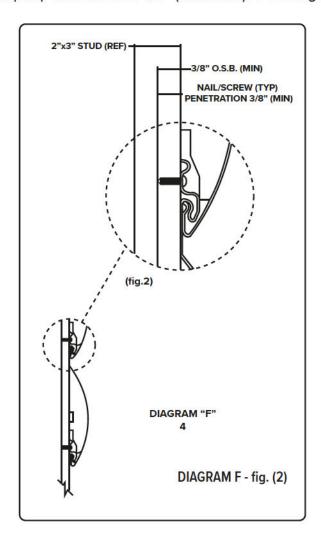




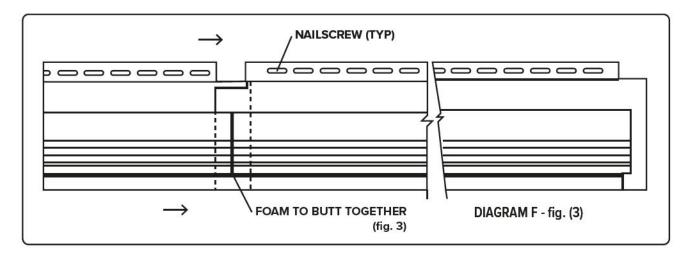
4) Hang 6/5" Cabin Board Siding as you would a conventional vinyl siding, making sure not to screw or nail too tight. Cut out foam when necessary to assure fit.



Vinyl panels to be screwed or nailed on center at 12" - 18" (maximum) spacing, as required to penetrate stud and have a depth penetration of 3/8" (minimum). See Diagram "F" (fig. 1 and 2).



The foam of each panel should be cut back 3" from the end of each panel prior to installation (allowing for air and heat ventilation). Nailed/screwed panel should sandwich between foam and vinyl of new panel; align nail hems and screw or nail. See Diagram "F" (fig. 3).



NOTE: All cartons containing whole cabin board panels are pre-cut in carton.

IMPORTANT INSTALLATION GUIDELINES:

In order to achieve the optimal look on the wall these panels need to be 'mixed' You will note on the nail hem there are different letters, ie A, B, C, D or F with * in front of and behind the letters.

It is important that two identical panels (letters) are not installed next to each other. See Diagram "E".



DIAGRAM E

Thank you for purchasing Timbermill® Siding from Style Crest®, Inc.
The beauty of the woodgrain and knots in these panels will make your home a statement of your individuality and impeccable taste.



