

Home Improvement Supply Siding Brake Reference Guide



	Ultima Q Series	QMS Ultima	Windy SP	Pro 14	Pro 14 HD	Pro 19	Maximum XL Industrial	MX Series Industrial	Trim A Brake II	Mark I Series S	Mark II Trim Master Contractor Series S	Mark II Trim Master HD Residential Series S	Metal Master 20 Contractor	Metal Master 20 HD Residential	Mark IV Industrial Trim Master	Industrial Metal Master 20 EZ
Price	\$\$	\$\$\$	\$	\$\$	\$\$\$	\$\$	\$\$\$\$	\$\$\$\$	\$	\$\$	\$\$	\$\$\$	\$\$\$	\$\$\$\$	\$\$\$\$	\$\$\$\$
2'	-	-	-	-	-	-	-	-	T200	M2-S	TM2-S	-	MM260	-	-	-
4'	-	-	-	-	-	14206	-	-	-	-	-	-	-	-	-	-
4'-6"	-	-	-	-	-	-	-	-	T450	M4-S	TM4-S	-	MM460	-	-	-
5'-11"	QS511	QMS511	-	-	-	-	-	-	-	-	-	-	-	-	-	-
6'	-	-	-	-	-	11825	-	-	-	-	-	-	-	-	-	-
6'-6"	-	-	-	-	-	-	-	-	T650	M6-S	TM6-S	TM6HD-S	MM660	MM661	IT6-S	IM665
7'-10"	QS710	QMS710	-	-	-	-	-	-	-	-	-	-	-	-	-	-
8'-6"	-	-	10828	10565	-	10556	11017	14470	T850	M8-S	TM8-S	TM8HD-S	MM860	MM861	IT8-S	IM865
10'-6"	QS106	QMS106	10829	10567	10568	10558	11018	14471	T1050	M10-S	TM10-S	TM10HD-S	MM1060	MM1061	IT10-S	IM1065
12'-6"	-	-	-	10569	-	10560	11019	14472	T1250	M12-S	TM12-S	TM12HD-S	MM1260	MM1261	IT12-S	IM1265
14'-6"	-	-	-	-	-	-	10997	-	-	-	-	TM14HD-S	-	MM1461	IT14-S	IM1465
Throat Depth	19-1/2"	19-1/2"	14"	14"	14"	19"	19"	19-5/8"	13-3/8"	14"	14"	14"	20"	20"	14"	20"
Bends Vinyl	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑
Aluminum*	0.024"	0.024"	0.030"	0.030"	0.040"	0.030"	0.040"	0.050"	0.024"	0.027"	0.027"	0.032"	0.027"	0.032"	0.050"	0.050"
Bends Soft Aluminum*	0.024"	0.024"	0.030"	0.030"	0.040"	0.030"	0.040"	0.050"	x	0.027"	0.027"	0.032"	0.027"	0.032"	0.050"	0.050"
Bends Galvanized Steel*	28 Ga.	28 Ga.	29 Ga.	28 Ga.	26 Ga.	28 Ga.	24 Ga.	22 Ga.	x	29 Ga.	29 Ga.	26 Ga.	29 Ga.	26 Ga.	20 Ga.	20 Ga.
Bends Copper*	16 Oz.	16 Oz.	x	16 Oz.	20 Oz.	16 Oz.	32 Oz.	32 Oz.	x	24 Oz.	24 Oz.	32 Oz.	24 Oz.	32 Oz.	36 Oz.	36 Oz.
Bends Painted Galvanized Steel*	x	x	x	x	x	x	26 Ga.	24 Ga.	x	29 Ga.	29 Ga.	26 Ga.	29 Ga.	26 Ga.	24 Ga.	24 Ga.
Bends Stainless Steel*	x	x	x	x	x	x	24 Ga.	24 Ga.	x	29 Ga.	29 Ga.	26 Ga.	29 Ga.	26 Ga.	24 Ga.	24 Ga.
Hemming	☑	☑	x	☑	☑	☑	☑	☑	x	☑	☑	☑	☑	☑	☑	☑
Warranty	n/a	n/a	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year	1 Year

x - Denotes that this brake cannot bend this type of material under any circumstances

-- Denotes that the brake is not available in that particular size