

COMMON SHAPES



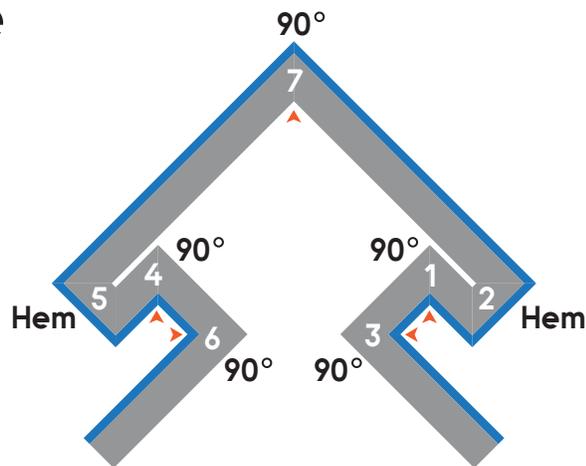
Van Mark Bending Guide

How to use this guide:

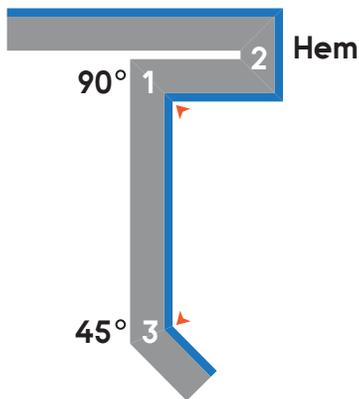
- 1- The blue line represents the finished side of the material.
- 2- Except for when doing Hems, the triangle points to the face of the material that should face UP in the brake when bending.

Making a Hem:

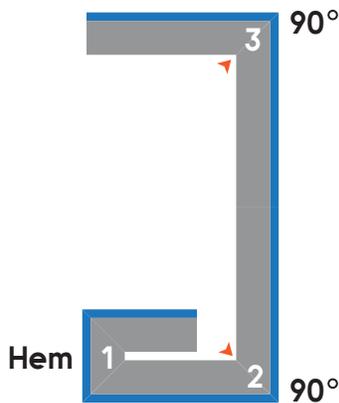
- 1- Align material with outer edge of hinge, lock in place.
- 2- Bend material as far as brake will allow.
- 3- Release material from brake, and re-lock brake (empty)
- 4- Lay material flat against F-Bar with bent edge between the vinyl strip and the stainless steel strip.
- 5- Lift the bending hinge to flatten the Hem.



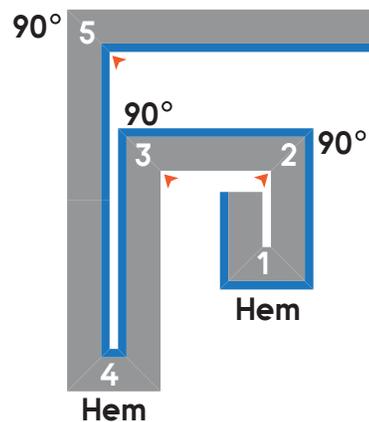
Corner Post



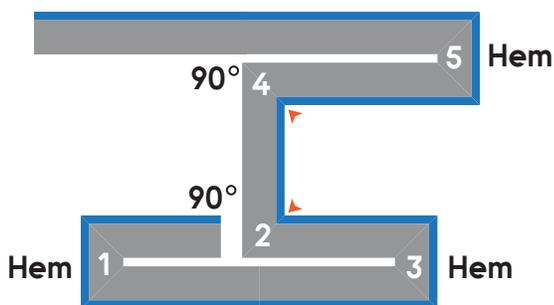
Drip Edge



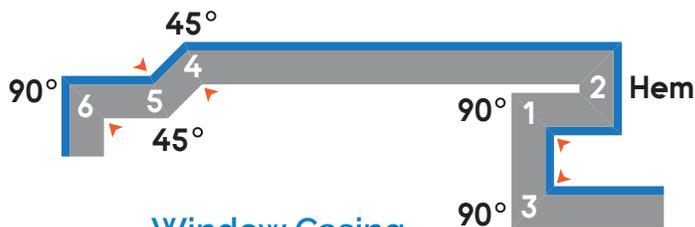
Fascia



Inside Corner



Soffit Miter



Window Casing

Pro Tip: The 45 degree bends on the left side of this example can also be shaped by using the Van Mark TrimFormer.